

MIL-DTL-83513 Micro-D Plastic Connectors R04 Series Microminiature Rectangular Connector



Introduction

- Micro-D connectors
- Twist pin contact, high density interconnection
- Plastic connectors, raw material: PPS or PBT PPS-15% Glass filled polyphenylene sulfide PBT-20% Glass filled polybutylene terephthalate
- Contacts:BeCu,gold over nickel plating
- Gold thikness:1.27micron minimum)
- Termination style:

Crimp, solder cup, straight to PCB, riht angle to PCB

- The sectional area of cable:0.1mm² ~0.15mm²,0.07mm²
- Meet MIL-DTL-83513

Specification

- Environment temperature: -55°C~125°C
- Vibration: 10Hz~2000Hz, 196m/s²

Random vibration: Power spectrum density 0.4G²/Hz root mean square value of

total acceleration 23.1G

■ Shock: 735m/s² 11ms

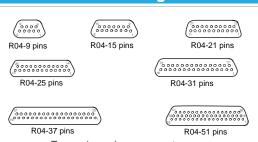
Rated current: 3A

■ Contact resistance: $\leq 10 \text{ m}\Omega$

■ Insulation resistance: ≥ 5000 MΩ
■ Dielectric strength: 800V

■ Dielectric strength: 800V ■ Durability: 500 times

Contact arrangements



Face view plug connector

How To Order

Sample part number R04 -25 PI S K03

Series:

R04—Series of Sunkye, plastic shell

Contact number:

9, 15, 21, 25, 31, 37, 51ins

Contact type:

PI—pin in plug RH—socket in receptacle

Termination style:

Blank—crimp contact J—solder cup

S—straight to PCB,the column spacing of tail is 2.54mm

S1—straight to PCB, the net grid spacing of tail is 2.54 X 2.54mm

F—right angle to PCB, the net grid spacing of tail is 2.54x2.54mm

FJ —right angle to PCB, the net grid spacing of tail is 1.27 X 2.54mm

FM—right angle to PCB and surface mounting, only for middle locking connectors

Accessories:

blank—without, more information please see page2



R04 Series Accessories

Ru4 Series Accessories				
Туре	Before assembling	Assembly Picture	Outerline Dimension	Feature and Matching Accessories
K01		3	Standard Accessories	Screw post size:M2*6 Matching Accessories: K02, K03
K02		-	12.6	Just suitable for front panel mountin Matching Accessories : K01
K03		0.111111111111111111111111111111111111	4.6	Suitable for straight to pcb type connectors and pcb thickness not over 2.5mm. Matching Accessories: K01
K04			9.3	1. Suitable for R04-9, 15, 21 25, 31, 37PIF/PIFJ/ RHF/RHFJ 2. Matching Accessories: K01
K05			9.3	Suitable for R04-51PIF/ PIFJ/ RHF/ RHFJ Matching Accessories: K01
K06		Somme S	118 18 18 18 18 18 18 18	1. Suitable for R04-9, 15, 21 25, 31, 37PIF/PIFJ/ RHF/RHFJ 2. K06 include K01 locking screw post,but didn't show in the drawing
K07			24.5 21 M3 M3	Suitable for R04-51PIF/ PIF-J/ RHF/ RHF-J K07 include K01 locking screw post,but didn't show in the drawing

Note:All dimensions in mm